



GREWIN INDUSTRIAL GROUP CO.,LTD.

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NAME: GWA-70HMT Full Automatic Hook Winding and Taping Machine



GREWIN INDUSTRIAL GROUP CO.,LTD.

Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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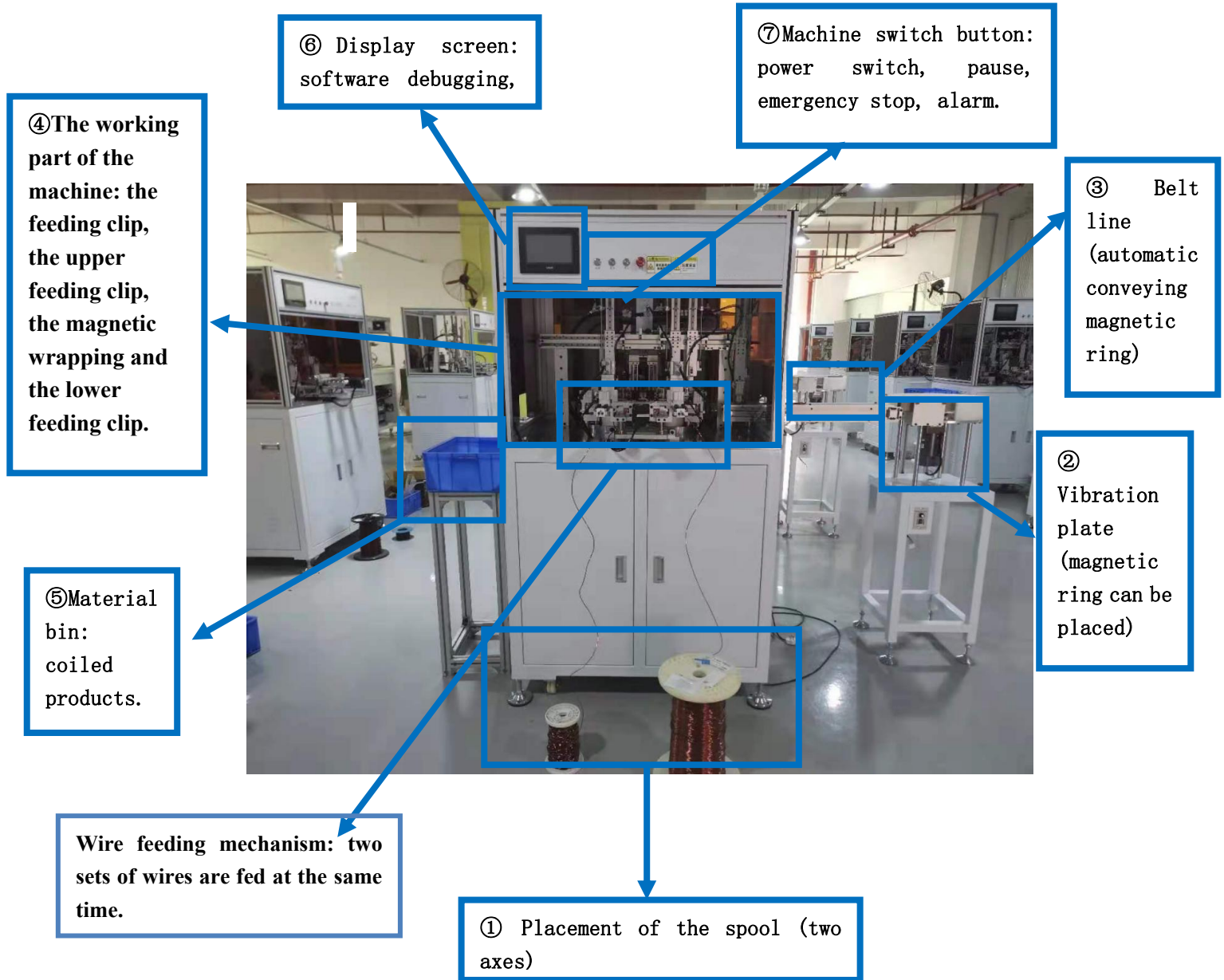


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Machine Working Diagram



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Machine Winding Product Display

(Core size and Wire Diameter)



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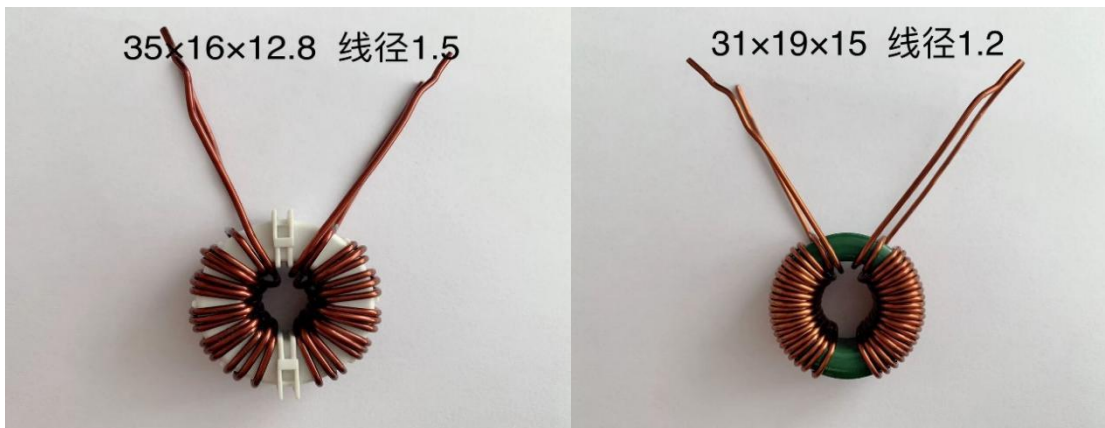
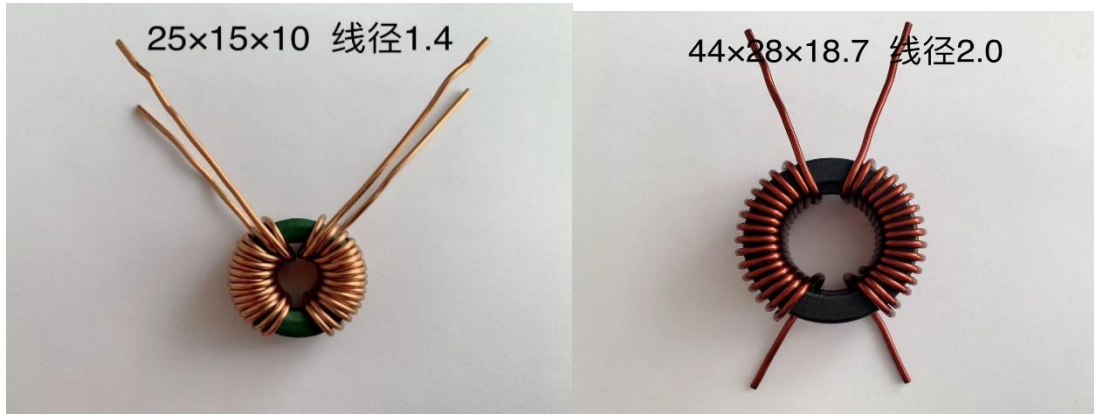
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Machine Technical Parameters

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No.	Item category	Value	Remarks
1	Equipment model:	GWA-70HMT	
2	Adapt to the magnetic ring (outer diameter):	14mm-45mm	
3	Adapt to wire diameter:	0.5mm-2.0mm	
4	Length of unilateral line:	1200mm	
5	Winding speed:	Depends on wire diameter and number of coils	
6	application winding method:	conventional winding method / forward winding	
7	Power supply:	220V/50Hz single-phase alternating current	
8	Air source:	0.55Mpa-0.60Mpa	
9	Noise:	60 decibels	
10	Equipment power:	3KW	
11	Equipment power:	0.55°/hour	
12	Operating ambient temperature:	-5°C~40°C	
13	Relative humidity:	(40~90) %RH	
14	Comprehensive pass rate:	99.5%	
15	Dimensions:	length 1750mm (including belt line) * width	
16	Machine weight:	500KG	

Machine Configuration List

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No.	Name	Brand	Unit	Quantity	
1	Equipment cover sheet metal parts	Non-standard Custom	SET	1	
2	Machined Parts	Non-standard Custom	SET	1	
3	Magnetic ring feeding vibrating plate,belt line part	Non-standard Custom	SET	1	
4	Guide rail screw	Top Silver	SET	1	
5	Servo motor	Inovance	SET	8	
6	Pneumatic Components	Airtac	SET	1	
7	PLC	Xinjie	SET	1	
8	Touch Screen	Xinjie	SET	1	
9	Photoelectric Sensor	(OMRON)	SET	6	
10	Design and processing cost of magnetic ring fixture	Non-standard Custom	SET	1	
11	Software System	Non-standard Custom	SET	1	

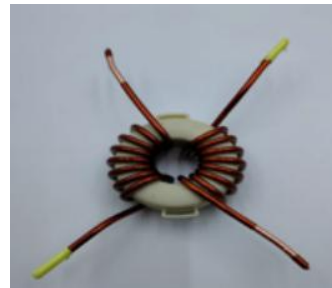
Taping function

This machine is designed for taping the tails of thick wires.

It can protect the magnetic core very well and prevent damage to the wire. The quality is stable.

The scope of application is as follows:

1. Wire diameter: 1.5-2.5mm
2. Core: 25-53mm
3. Wire length: 200-1500mm
4. Speed: 1.0-1.5s/turn
5. Auxiliary time: 10-15s/pcs



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PRACTICAL APPLICATION :

TRAINING CUSTOMER TO OPERATE WINDING MACHNE :

- 1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the Digital CNC Wire Coil Winding Machine.
- Provide free consultation about production process technology of electronic products.
- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.

PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

- 1.General package(Paper carton or plastic bag): For small equipped parts for Digital CNC Wire Coil Winding Machine, Package it with form and pack paper to guarantee unbroken during the transpot.
- 2.Wooden case package: For larger scale Digital CNC Wire Coil Winding Machine ,we have special skilled carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



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FACTORY:

We-GREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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